



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5464-1
Job Sheet 170206

Accounting Job RD17-1027-01



Part No: D5464-1

Job Qty: 48 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 1/11/18

Job Tracking No:

Due Date: 1/18/18

Created By: Mario Poulin

Type: R+D

Description:

Note: D5464 REV.A IPP REV:A NEW ISSUE 16-10-20 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	48 Ea		1/17/18	0.00	0.00	Start Up Machining-4		DAS
100	Hardinge	48 pcs		1/18/18	0.00	4.80	Hardinge		23
110	QC	48 pcs		1/18/18	0.00	0.00	QC2 Machining-4		9-89
120	QC	48 pcs		1/18/18	0.00	0.00	QC8 Machining-4		9-18/01/20
150	Packaging	48 pcs		1/18/18	0.00	0.00	Packaging3-2	5+164	A-718/01/20
160	QC21-SA	48 Ea		1/18/18	0.00	0.00	QC21		

Part Op Descriptions: 100 - 1-Turn as per Folio FB543 Folio Rev: ____ Dwg Rev: ____ 2-Deburr

DAS
21
9-89

JAN 22 2016

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M303R1.250	1	10	0	0

Part Specifications

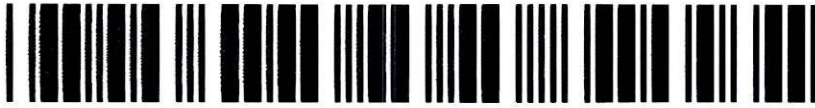
Specifications could not be found.

Plex 1/11/18 10:43 AM dart.poulin.mario

DART
AEROSPACE
S033379

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Washer

PART NO: D5464 – 1

Original Serial #: S033379

Revision:

Operation: Start up Operation 01/18/18

Change No:

Job No: 170206

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: D5464-1 Revision: Washer														
160	QC21-SA	S033379	170206	48 Ea	0	S033379	ST164	Bin	Stock	1/18/2018	Issue Container			
Operation Totals:		1		48	0									
Part Totals:		1		48	0									
Part Number: M303R1.250 Revision: 303 Round Bar 1.250														
100	Receive Ft	S033377	170206	1 ft	0	m127864	Start Up Machining-4		Stock	1/18/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Totals:		2		49	0									

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER :							
Misidentified ☐	Past Due ☐								